

SEP 30 2016

Work Order ID 151577***151577***

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Thursday, September 29, 2016 10:50:07 AM

Item ID: D135-751-043 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: EC135 Replacement Wearplates for Standard Skid tubes Fit LH or RH
Start Date: 9/29/2016 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 9/30/2016 Req'd Qty: 1.00 ***1*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D135-751-043								
	Location: _____								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.02							
140									
QC	Memo	0.02							
Quality Control									

Y2 DAS 27 9-89 DAS 28 9-89
SEP 30 2016
DAS 21 9-89 SEP 30 2016
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Picklist Print

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Thursday, September 29, 2016 10:50:13 AM

Work Order ID: 151577

151577

Parent Item: D135-751-043

D135-751-043

Parent Item Name: EC135 Replacement Wearplates for Standard Skidtubes Fit LH or RH

Start Date: 9/29/2016

Required Date: 9/30/2016

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A New Issue 06-12-18 JLM
13.12.11 ECN13-619/ CHG002 DD VERF:JLM

IPP REV:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3C4A		Purchased	No			110	Each	1,738.000	38	38 76			

AN3C4A

Bolt

**

SEP 29 2016 9-89 9-89

DAS 6 28
DAS 9-89 9-89DAS
27
9-89

Location	Loc Qty	Loc Code
FG	20	
122814	20	
FP001	618	
M133440	7	
M134396	41	
M134509	6	
M134606	29	
M134676	44	
M134762	106	
M134861	13	
M135058	298	
M135127	22	
M135297	52	
OVER002	1000	
M135127	0	
M135297	0	
M135442	500	
M135704	250	
M135774	250	
ST350	100	
M132317	3	
M134134	18	
M134396	79	

3
11
62

Picklist Print

Thursday, September 29, 2016 10:50:13 AM

Work Order ID: 151577

151577

Parent Item: D135-751-043

D135-751-043

Parent Item Name: EC135 Replacement Wearplates for Standard Skidtubes Fit LH or RH

Start Date: 9/29/2016

Required Date: 9/30/2016

Start Qty: 1.00

Required Qty: 1.00

D3512-041

Manufactured No

110

Each

6.0000

**

D3512-041

Wearplate

Location

Loc Qty

Loc Code

ST610

6

148668

6

SEP 29 2016

DAS
6 28
9-89 9-89

D4918-047

Manufactured No

110

Each

8.0000

**

D4918-047

Wearplate Aft

Location

Loc Qty

Loc Code

FP001

8

143434

8

SEP 29 2016

DAS
6 28
9-89 9-89

D4918-1

Manufactured No

110

Each

6.0000

**

D4918-1

Wearplate Fwd

Location

Loc Qty

Loc Code

FP001

6

132158

6

SEP 29 2016

DAS
6 28
9-89 9-89

D4918-3

Manufactured No

110

Each

16.0000

**

D4918-3

Wearplate Center Fwd

Location

Loc Qty

Loc Code

FP002

16

130442

1

144895

15

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DAS
6 28
9-89 9-89

DAS
27
9-89

Picklist Print

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Thursday, September 29, 2016 10:50:13 AM

Work Order ID: 151577

151577

Parent Item: D135-751-043

D135-751-043

Parent Item Name: EC135 Replacement Wearplates for Standard Skidtubes Fit LH or RH

Start Date: 9/29/2016

Required Date: 9/30/2016

Start Qty: 1.00

Required Qty: 1.00

D4918-5 Manufactured No

110 Each

16.0000

1

D4918-5

Wearplate Center Aft

**

SEP 29 2016

DAS 27
6 9-89

Location

Loc Qty

Loc Code

FP002

16

130443

1

143475

15

NAS1149C0332R

Purchased

No

110

Each

4,692.000

38

38

NAS1149C0332R

WASHER

**

SEP 29 2016

DAS 28
6 9-89

Location

Loc Qty

Loc Code

FP001

968

m135274

968

GA

101

m133284

101

ST260a

2000

m135466

1000

m135672

1000

ST266

1623

m134736

123

m135408

1000

m135766

500

38
38

PARTS LIST:

THE PARTS LISTS IN SECTION 32.9 OF ICA-D135-751 (PAGE 35) AND SECTION 5.0 OF IIN-D135-751 (PAGE 11) ARE AMENDED AS FOLLOWS FOR D135-751-011 @ CHG 002 AND LATER.

32.9 PARTS LIST (ICA-D135-751)

5.0 PARTS LIST (IIN-D135-751)

Item	QTY -011	QTY -041	QTY -043	PART NUMBER	DESCRIPTION
	X			D135-751-011	SKIDTUBE INSTALLATION
	1	X		D135-751-041	REPLACEMENT SKIDTUBE
			X	D135-751-043	WEARPLATE KIT

IS:

20A	1		1	D4918-1	WEARPLATE (REPLACES D3508-1)
21A	1		1	D4918-3	WEARPLATE (REPLACES D3508-3)
22A	1		1	D4918-5	WEARPLATE (REPLACES D3508-5)
23A	1		1	D4918-047	WEARPLATE (REPLACES D3508-7)
27	2		2	D3512-041	WEARPLATE (REPLACES D3512-1)

WAS:

20A	1		1	D3508-1	WEARPLATE
20B	1		1	D3558-1	GASKET
21A	1		1	D3508-3	WEARPLATE
21B	1		1	D3558-3	GASKET
22A	1		1	D3508-5	WEARPLATE
22B	1		1	D3558-5	GASKET
23A	1		1	D3508-7	WEARPLATE
23B	1		1	D3558-7	GASKET
27	2		2	D3512-1	WEARPLATE

THE PARTS LIST FOR THE DSI 9661-011 KIT IS AS FOLLOWS:

QTY -011	PART NUMBER	DESCRIPTION
X	DSI 9661-011	WEARPLATE UPGRADE KIT
1	D4918-047	WEARPLATE
2	D3512-041	WEARPLATE

DESIGN	DW	DART AEROSPACE USA, INC KENT, WA	
DRAWN	DW		
CHECKED	<i>CP</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>N/A</i>	DSI 9661	SHEET 2 OF 3
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	REVISED WEARPLATE KIT	NTS
DATE	13.08.21	COPYRIGHT © 2013 BY DART AEROSPACE USA, INC THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

5.0 PARTS LIST

Item	Qty -011	Qty -041	Qty -043	Qty -101	Part Number	Description
	X				D135-751-011	SKIDTUBE INSTALLATION
	1	X			D135-751-041	REPLACEMENT SKIDTUBE
			X		D135-751-043	WEARPLATE KIT
				X	D135-751-101	SKIDTUBE EXTENSION KIT
1		1			D3507-041	SKIDTUBE ASSEMBLY
2	4				**BRS8-96/48SZ-M8-W2	CLAMP
3	8				**LN9038-08032	SCREW
4		1			*D2965	CAP
5		1			*D2965-3	CAP
6		2			***AELS-1032-130	INSERT
7		2			***AELS-1032-225	INSERT
8		2			*AN3C5A	BOLT
9		2			*AN960C10L	WASHER
10		2			*AN526C1032-10	SCREW
20A		1	1		*D3508-1	WEARPLATE
20B		1	1		*D3558-1	GASKET
21A		1	1		*D3508-3	WEARPLATE
21B		1	1		*D3558-3	GASKET
22A		1	1		*D3508-5	WEARPLATE
22B		1	1		*D3558-5	GASKET
23A		1	1		*D3508-7	WEARPLATE
23B		1	1		*D3558-7	GASKET
24		38			*AELS-1032-130	INSERT
25	8	30	38		*AN3C4A	BOLT
26	8	30	38		*AN960C10L	WASHER
27	2		2		D3512-1	WEARPLATE
30		1			*AELS-1032-225	INSERT
31		1			*AN3C4A	BOLT
32		1			*AN960C10L	WASHER
40		4			*D3492-041	PLUG ASSEMBLY
41		4			***NAS1611-010	O-RING
42		2			*D3492-047	PLUG ASSEMBLY
43		2			***NAS1611-007	O-RING
44		4			*D3506-1	DOUBLER
45		8			*MS20601AD4W3	RIVET
46		2			*D3506-3	DOUBLER
47		4			*MS20601AD4W3	RIVET
48		4			*D3492-043	PLUG ASSEMBLY
49		4			***NAS1611-013	O-RING
50				1	D3510-041	INSERT ASSEMBLY
51				2	***AELS-1032-130	INSERT
52				6	***AELS-1032-225	INSERT
53				2	***ALS4-428-165	INSERT
54				2	AN4C7A	BOLT
55				2	AN960C416L	WASHER
56				2	AN3C4A	BOLT
57				8	AN3C7A	BOLT
58				10	AN960C10L	WASHER

* PART IS INCLUDED WITH D3507-041 SKIDTUBE ASSEMBLY

** TO BE SUPPLIED BY CUSTOMER, LISTED AS REFERENCE ONLY

*** DENOTES PART IS INCLUDED WITH ASSEMBLY ABOVE

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Revision: C

Date: 07.09.20